

LITHIUM-ION POLYMER RECHARGEABLE BATTERY

SPECIFICATIONS

Model	: LIP403035.1
Description	: Lithium-Ion Polymer rechargeable battery (RoHS compliant)
Dimension	: Max. 4.3 x 30.8 x 38mm
Nominal Capacity	: 400mAh (Min. 380) at 80mA rate discharge to 3V at 25°C
Nominal Voltage	: 3.7 Volt
Cut-Off Voltage	: 3.0 Volt
Approximate Weight	: 8g
Internal Impedance	: <110mΩ (bare cell, with 1KHz AC testing at full charge)
Cycle Life	: Over 500 standard charge/discharge cycles
Charging	: Using dedicated CC/CV (4.20+/-0.03V) battery charger only Charging with CC (Constant Current) to 4.20V, then charge with CV (Constant Voltage) till charge current <4mA Max. 200mA x 3.5 hours (Ref.)
Discharging	: Max. 200mA continuous at 25°C (Conditions apply) Max. 400mA pulse at 25°C (Conditions apply)
Temperature Environment	: Charge 0°C to 45°C Discharge -20°C to 60°C Storage -20°C to 20°C (1 year) -20°C to 45°C (3 months) -20°C to 60°C (1 month) 10°C to 25°C (Recommended)
Warranty	: Limited warranty is provide against defects of poor workmanship for 12 months from date of shipment. Problem caused by misuse, mishandling, malfunction of equipment, or mix-use of cell is not under this warranty. Replacement of cell is limited to 1-to-1 only
Long Term Storage	: Long term storage may cause loss of capacity.
PCM Specification	: Details to be confirmed
Appearance	: No scratch, rust, discoloration, leakage which may adversely affect commercial value of the cell
Standard Test Condition	: Unless otherwise specified, all test are conducted at temperature 25+/-5°C and relative humidity 60+/-15% The ammeter and voltmeter with accuracy grade 0.5 or higher The slide caliper with scale 0.01mm The impedance meter with AC 1kHz measurement
Standard Charge	: Charge at 80mA constant current until 4.20V. Then charge at constant voltage of 4.2V with taper charge current. Ref. charging time is 6.5 hours
Standard Discharge	: Discharge with current 80mA to 3V within 1 hour after standard charge Initial standard discharge capacity >= 380mAh (3 cycles allowed)

Information is for reference only and is not construed as warranties either expressed or implied, of future performance. Performance varies with time, usage and storage condition.. 1 year limited guarantee against manufacturing defects. Other problem caused by misuse, mishandling of cell, or malfunction of equipment, is not under the warranty.

Model : LIP403035.1
Version : 2.20

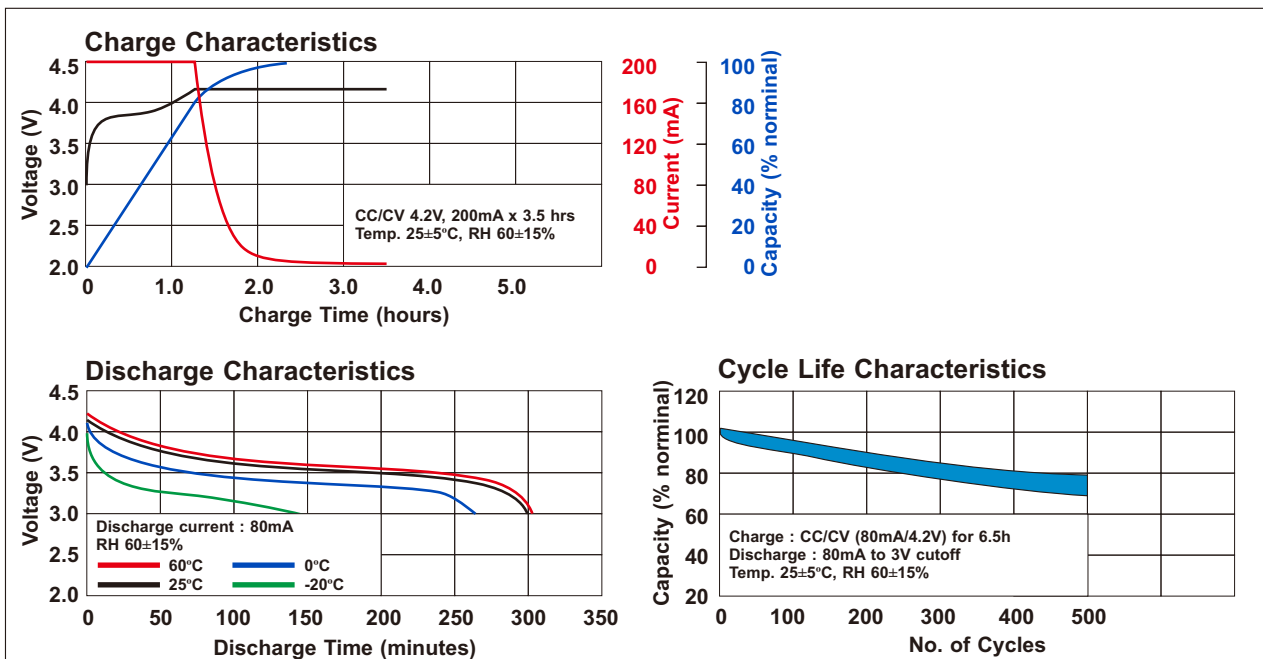
WELL LINK
INDUSTRIAL LIMITED

HB12P54

LITHIUM-ION POLYMER RECHARGEABLE BATTERY

SPECIFICATIONS

Internal Impedance	: Measured at AC 1kHz within 1 hour after standard charge Initial internal impedance $\leq 110\text{m}\Omega$ (per bare cell)
Cycle Life	: After 100 standard charge/discharge cycles plus 1 day Capacity $\geq 320\text{mAh}$
Capacity Retention	: Discharge measured after storage for 28 days after standard charge Initial capacity retention $\geq 340\text{mAh}$
Maintenance Charging	: Maintenance charging required for storage over 6 months or when battery open circuit voltage below 3.8V. Prolonged storage without maintenance may result in battery gassing and loss of performance.
Remarks :	: Charging voltage shall be less than 4.2V/cell. It must never exceed 4.25V/cell.
Ex-Factory Condition	: As per air shipment regulations, the battery must be shipped at a State of Charge (SoC) $\leq 30\%$. The OCV at this SoC $\geq 3.6\text{V}$. We recommend customer to arrange supplementary charging of the battery after receiving the batteries .
Drop Test	: No fire, no explosion for dropping onto 18-20mm thick oak-board from 1.0m height at a random direction 6 times
Vibration Test	: No fire, no explosion for vibrating along 2 mutually perpendicular axes with total excursion of 1.8mm and with frequency cycling between 10Hz and 55Hz by 1Hz/min



Information is for reference only and is not construed as warranties either expressed or implied, of future performance. Performance varies with time, usage and storage condition.. 1 year limited guarantee against manufacturing defects. Other problem caused by misuse, mishandling of cell, or malfunction of equipment, is not under the warranty.

Model : LIP403035.1
Version : 2.20

WELL LINK
INDUSTRIAL LIMITED

HB12P54

LITHIUM-ION POLYMER RECHARGEABLE BATTERY

SPECIFICATIONS

Customer of lithium ion polymer battery should employ appropriate cautions in order to obtain optimum performance and safety.

- Charging** : Charging current should less than the maximum charging current specified in the specification
Charging voltage must up to the voltage specified in the specification
Do not charge battery over the specified time in the specification
Charging temperature should be within the specified range in the specification
Reverse charging should be strictly prohibited
Improper charging may generate heat, smoke, rupture or flame, and cause damage to the battery
- Discharging** : Discharging current should be less than the maximum discharging current specified in the specification
Discharging temperature should be within the specified range in the specification
Do not over discharge the battery below 2.0V/cell
Over discharge may occur by self-discharge if the battery is left for a very long time without any use
Improper discharge may cause loss of performance
- Storage** : Storage temperature should be within the specified range in the specification
Storage is recommended in low humidity, nop corrosive gas atmosphere
Long term storage may cause loss of capacity
- Cycle Life** : Cycle life differs by conditions of charging, discharging, operating temperature and/or storage condition
Level of capacity differs by cycles of battery used
- Product Design** : Do not solder directly on bare cell
Battery should be positioned far from heat source and heat components
Appropriate shock absorber should be equipped to minimize shock on the battery
Protection circuit against overcharge, over discharge, over current should be equipped to insure safety in case of misuse
Battery should be designed to connect only to specified charger and system
Reverse connection of battery should be avoided in system design
Improper product and system design may cause loss of battery performance
- Product Assembly** : Battery cell should be inspected visually before product assembly to avoid usage of damaged cell (for example, sleeve damage, battery distortion, or leaking)
Excessive force on the battery terminals and battery surface should be avoided
Precaution should be taken when battery is moved / transported to other place
Do not disassembly, short-cutcuit, incinerate, immersion in water, and mix use of battery
Battery should be disposed in discharged state
Improper handling may cause loss of battery performance
- Warning** : The battery may present risk of fire and chemical burn if mistreated. Keep away battery from children.

Information is for reference only and is not construed as warranties either expressed or implied, of future performance. Performance varies with time, usage and storage condition.. 1 year limited guarantee against manufacturing defects. Other problem caused by misuse, mishandling of cell, or malfunction of equipment, is not under the warranty.

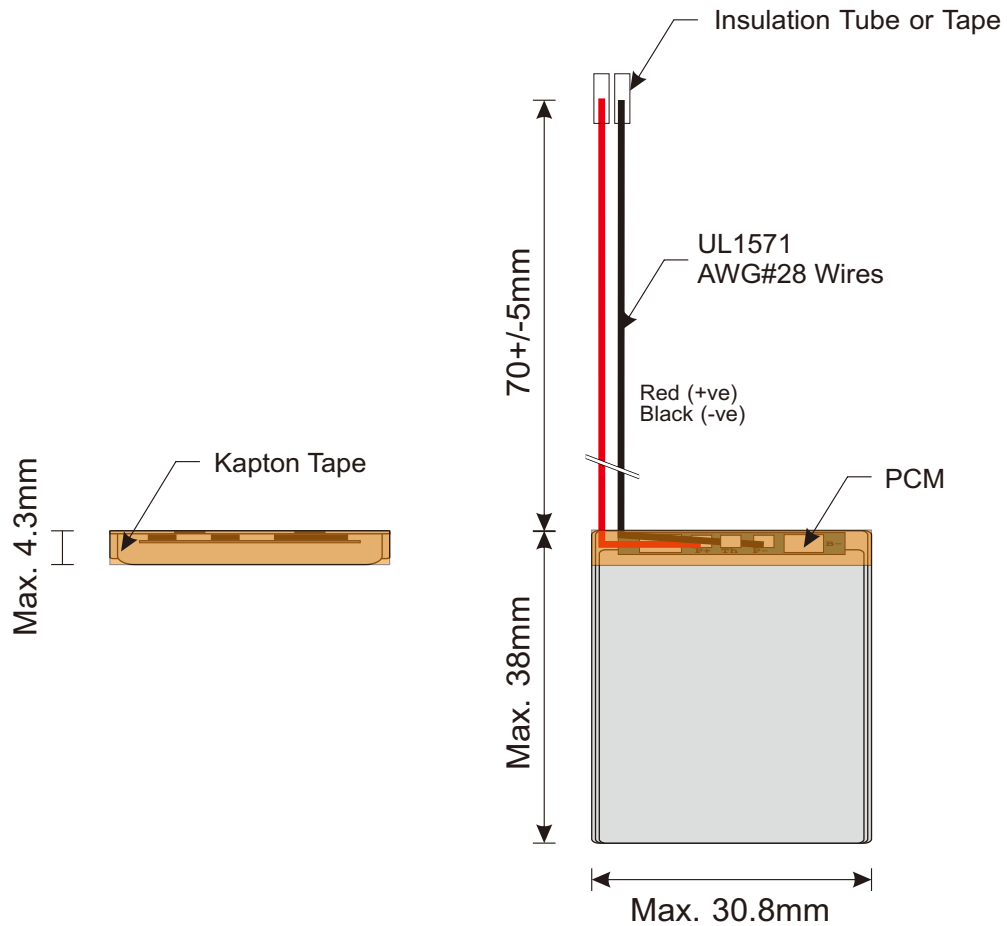
Model : LIP403035.1
Version : 2.20

WELL LINK
INDUSTRIAL LIMITED

HB12P54

LITHIUM-ION POLYMER RECHARGEABLE BATTERY

PRODUCT DRAWING



PRINTING :

KINETIC (Lot. YYMM)
LIP403035.1 (Li-Po)
3.7V 400mAh 1.48Wh



Information is for reference only and is not construed as warranties either expressed or implied, of future performance. Performance varies with time, usage and storage condition.. 1 year limited guarantee against manufacturing defects. Other problem caused by misuse, mishandling of cell, or malfunction of equipment, is not under the warranty.

Model : LIP403035.1
Version : 2.20

WELL LINK
INDUSTRIAL LIMITED

HB12P54